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ENG281-S1, Group:17, Girish N. Jadhav, San Jose State University.

Outline:

- 1. Abstract.
- 2. Problem Statement.
- 3. Hypothesis.
- 4. Application.
- 5. Vision, Mission, Goals, Objectives.
- 6. Technology, Industry, and Architecture Survey.
- 7. Preliminary Scope and Evaluation.
- 8. Reason to Fund.
- 9. Development Cost, Feasibility Analysis.
- 10.Schedule and Milestone.
- 11.Committee Structure.
- 12.References.

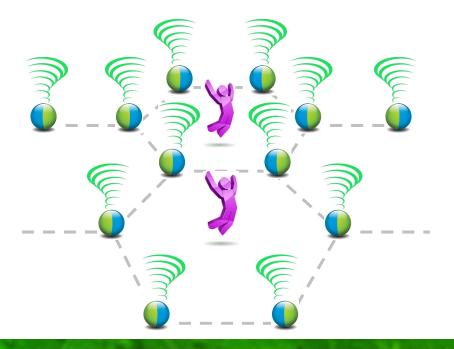


Hybrid RFID-based System using active two-way tags.



Abstract:

The RFID-based system is used by most of the industries for tracking objects . In spite of it's widely used the limitation to track when the objects goes out of range has been a biggest problem.



RFID: Radio-Frequency Identification.



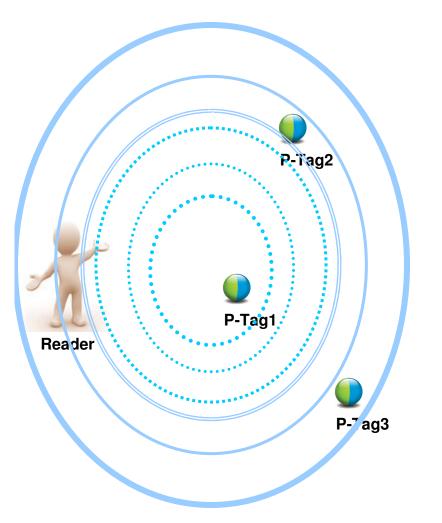




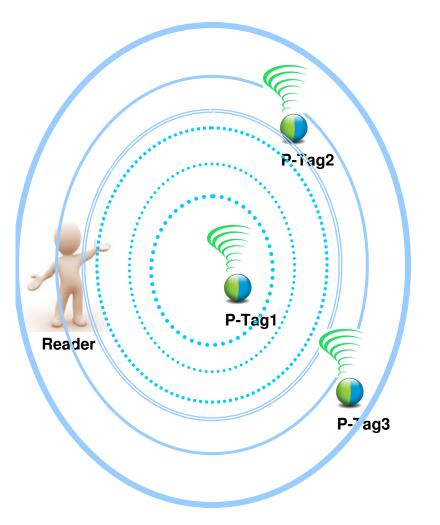
Reader



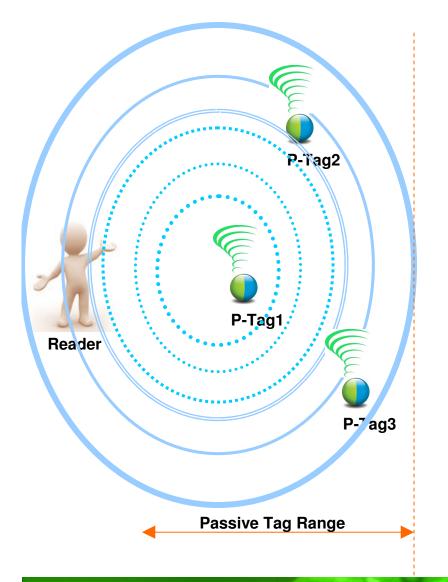




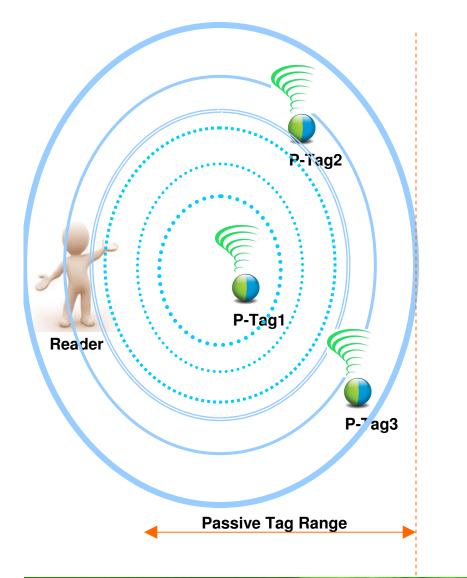










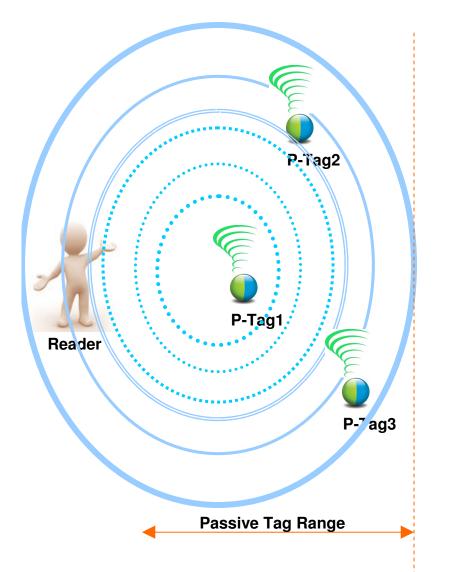










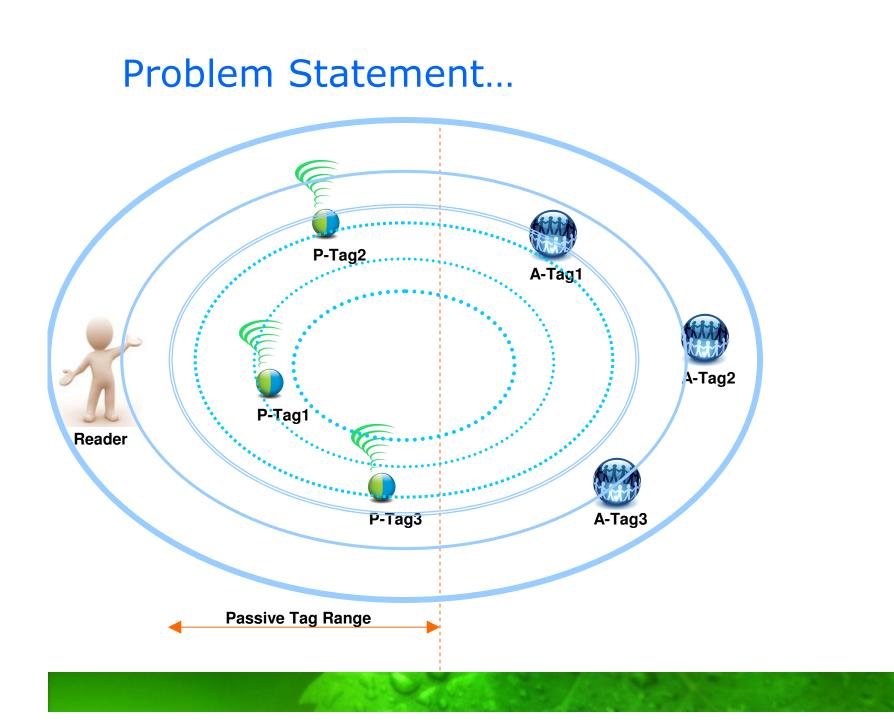




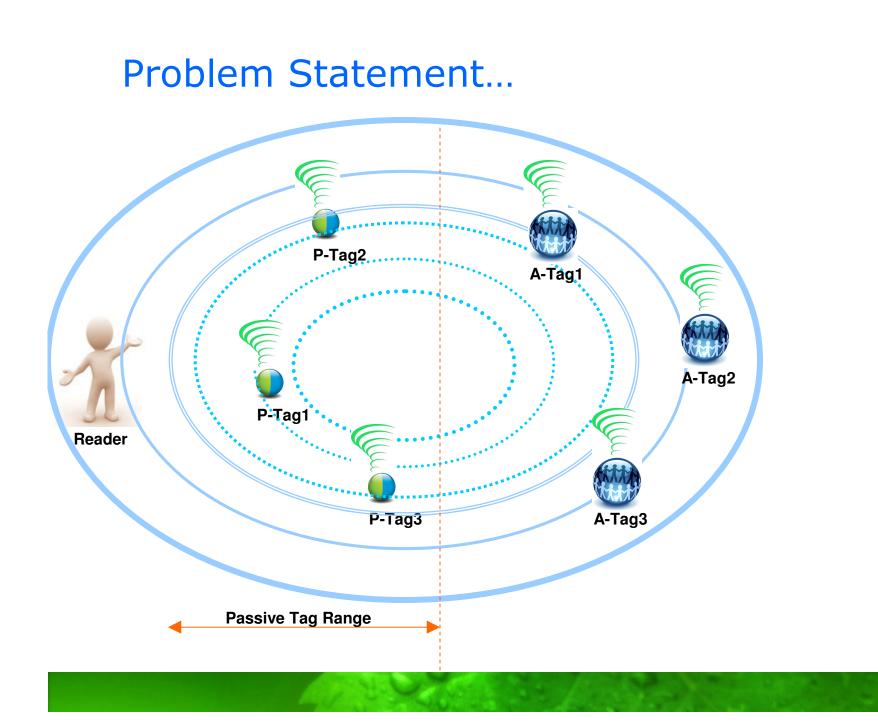




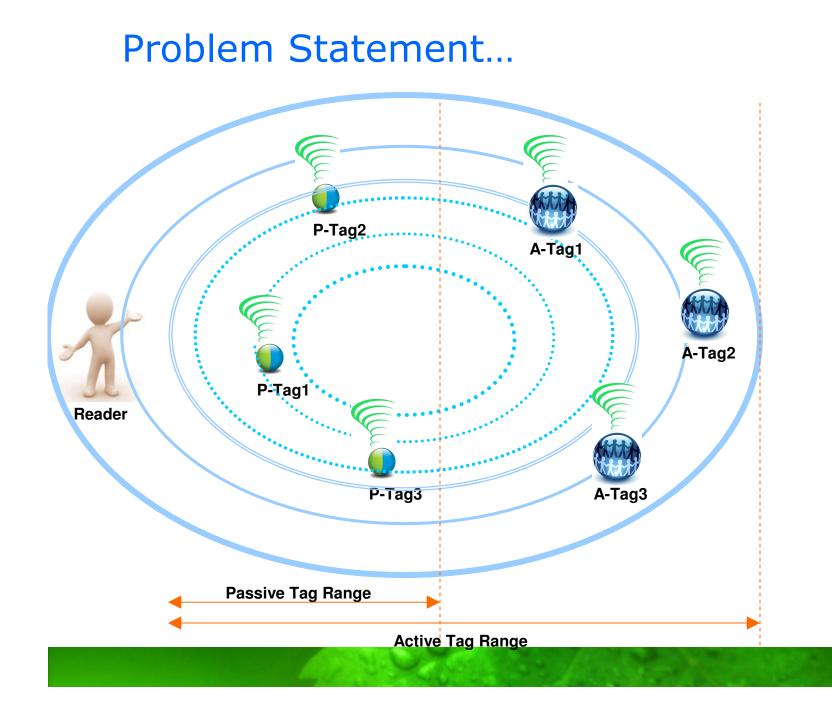




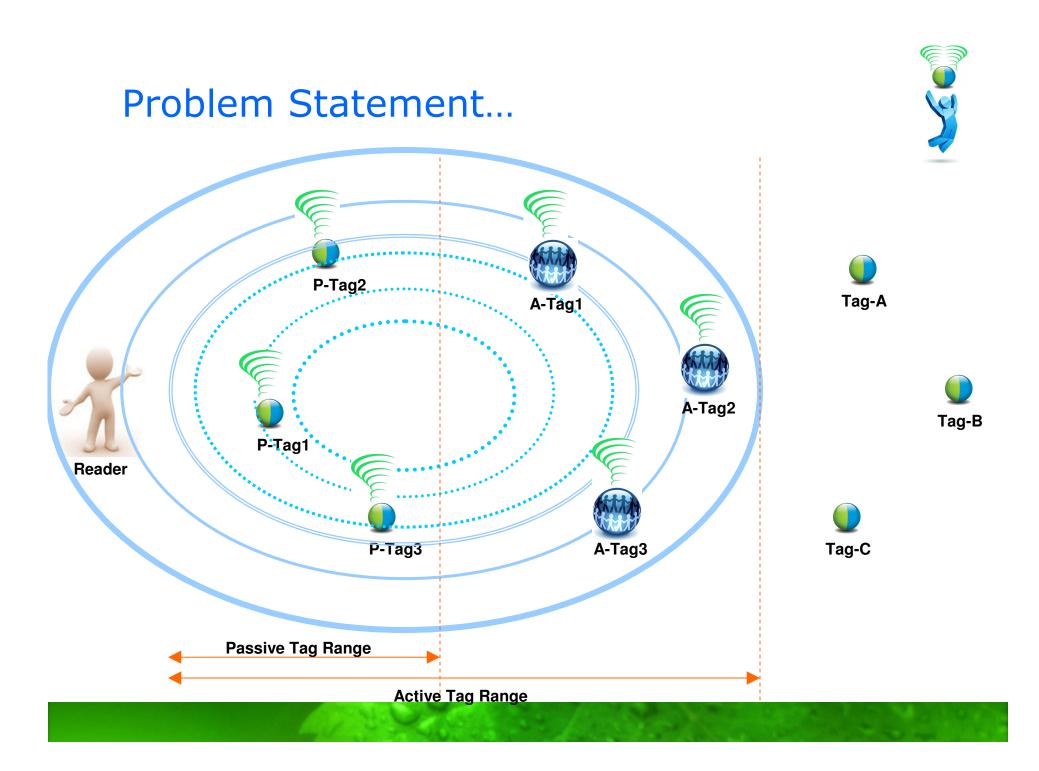






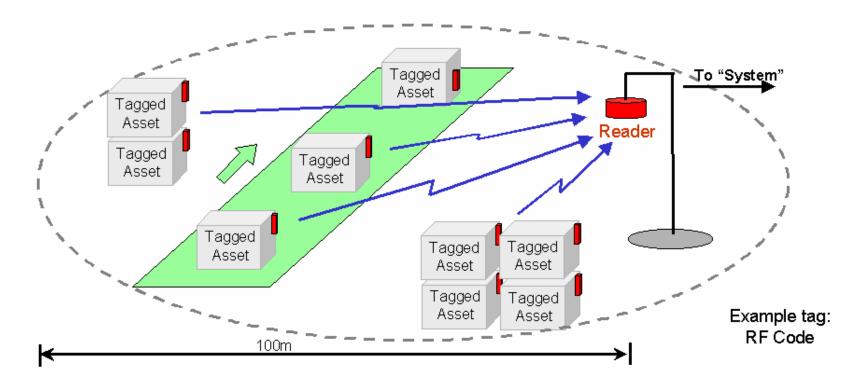


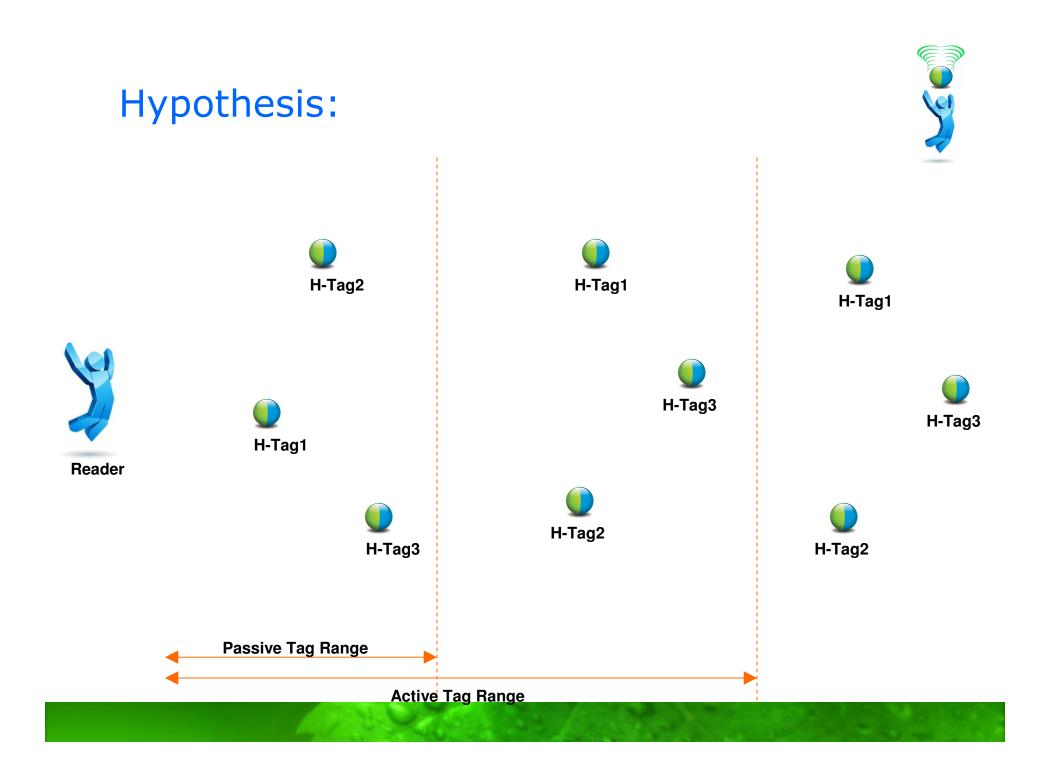


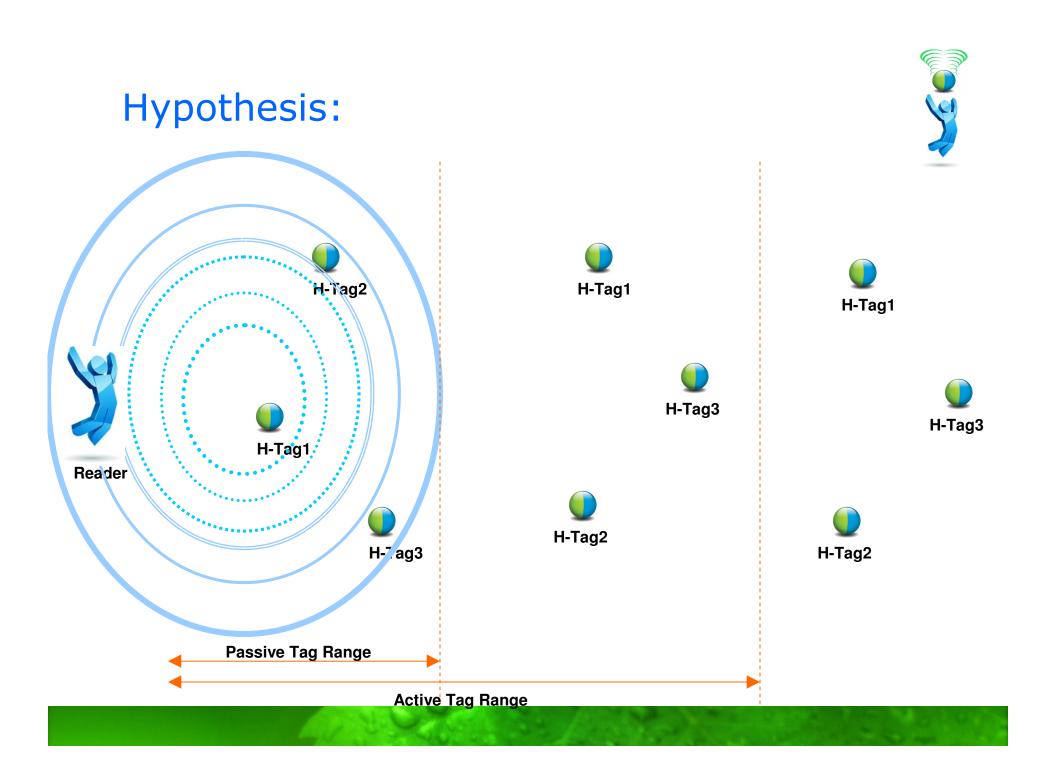


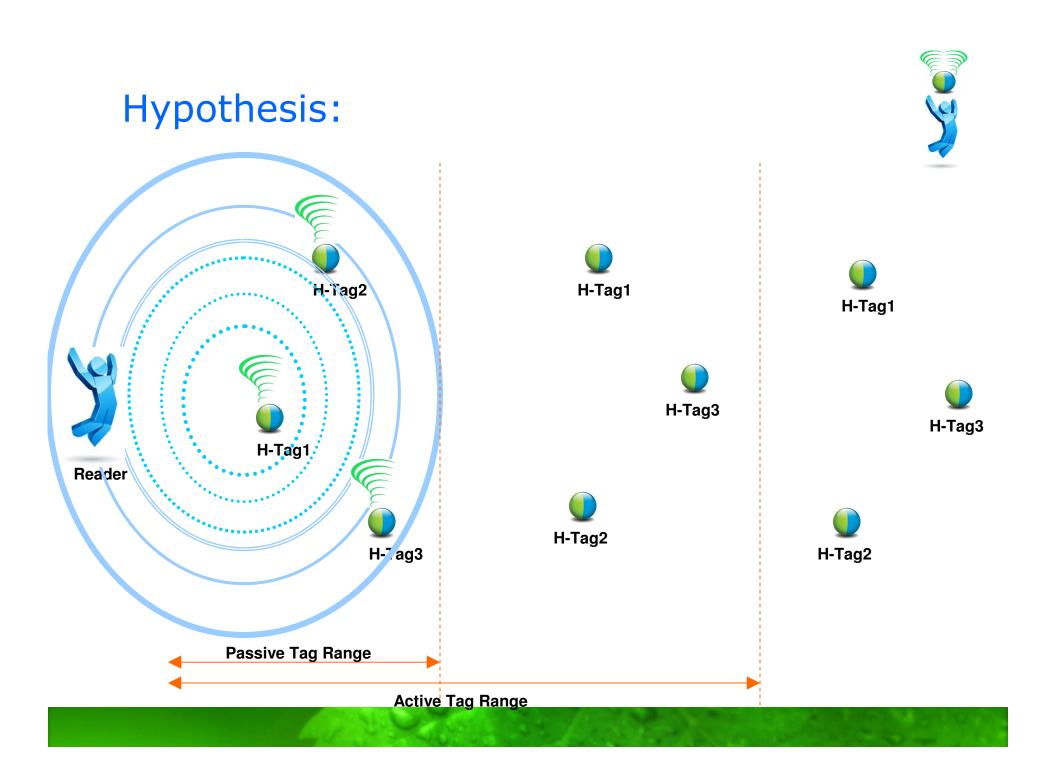


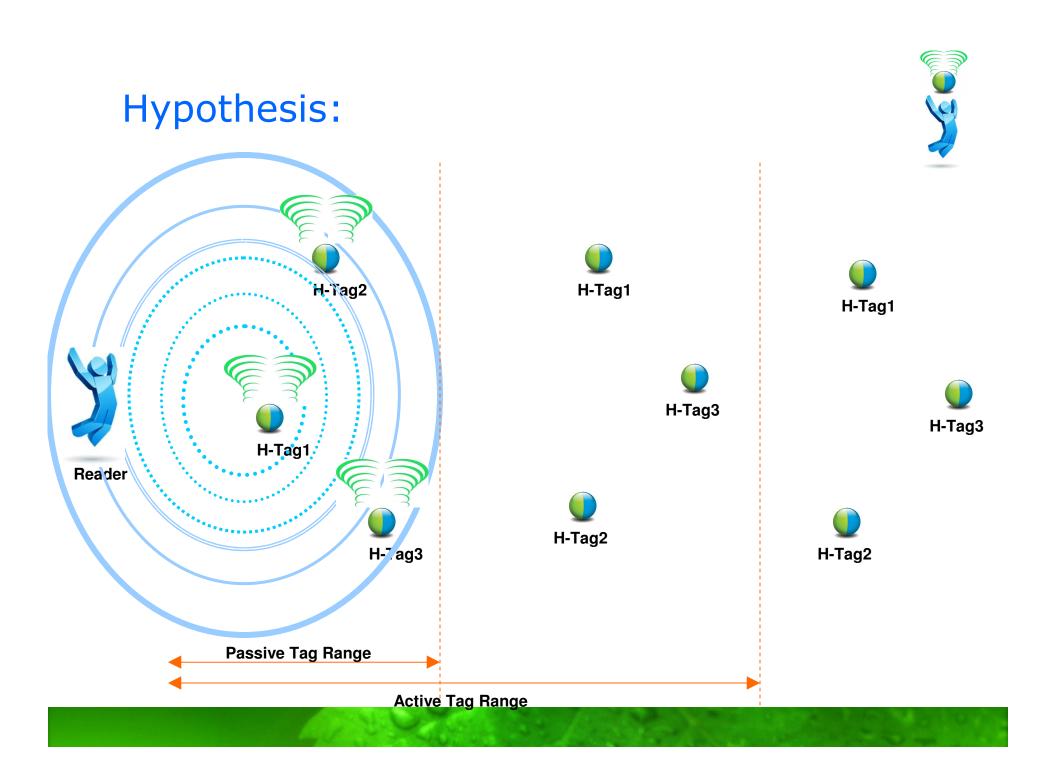
Present situation: example

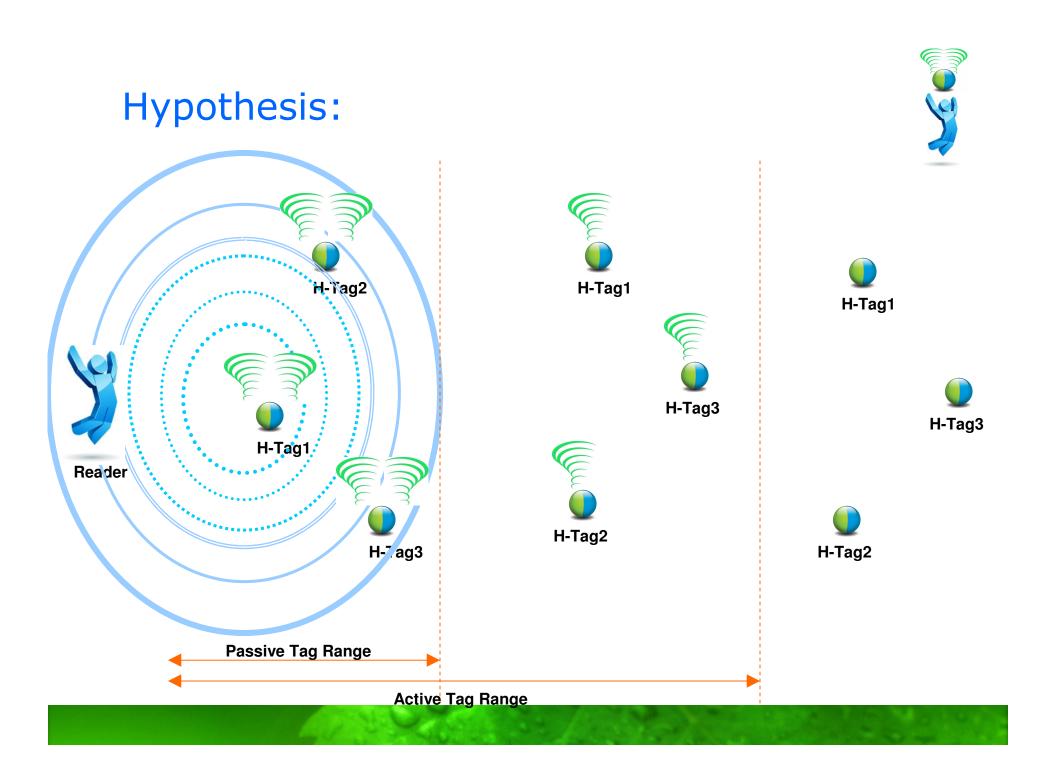


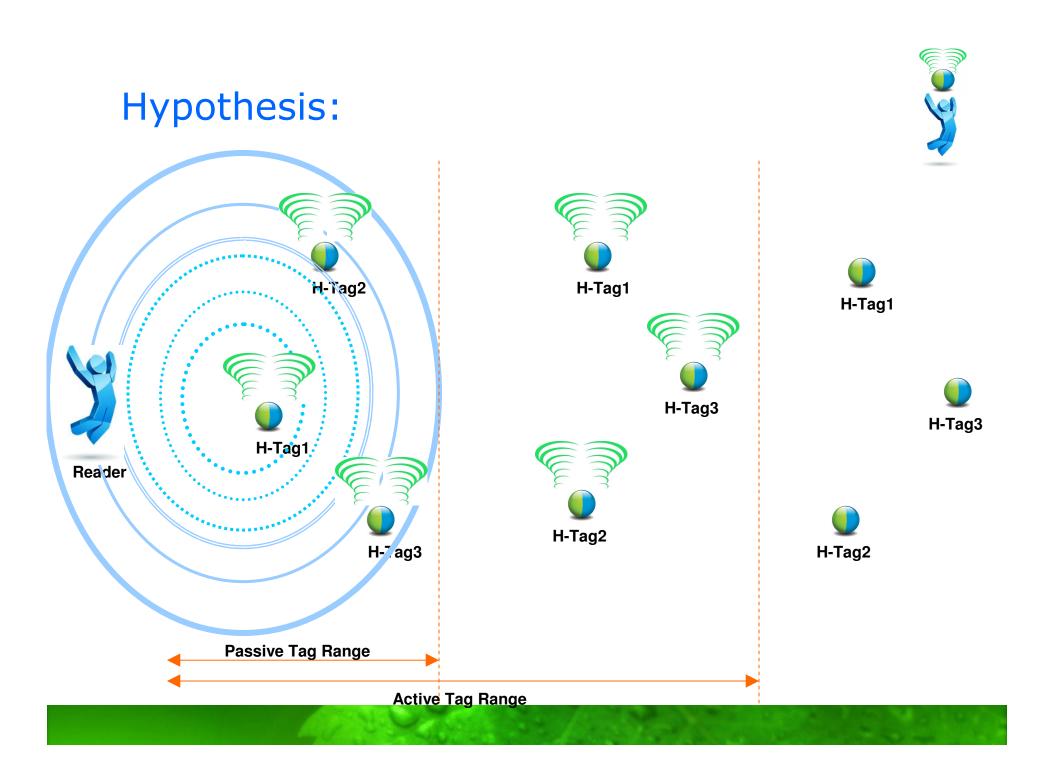


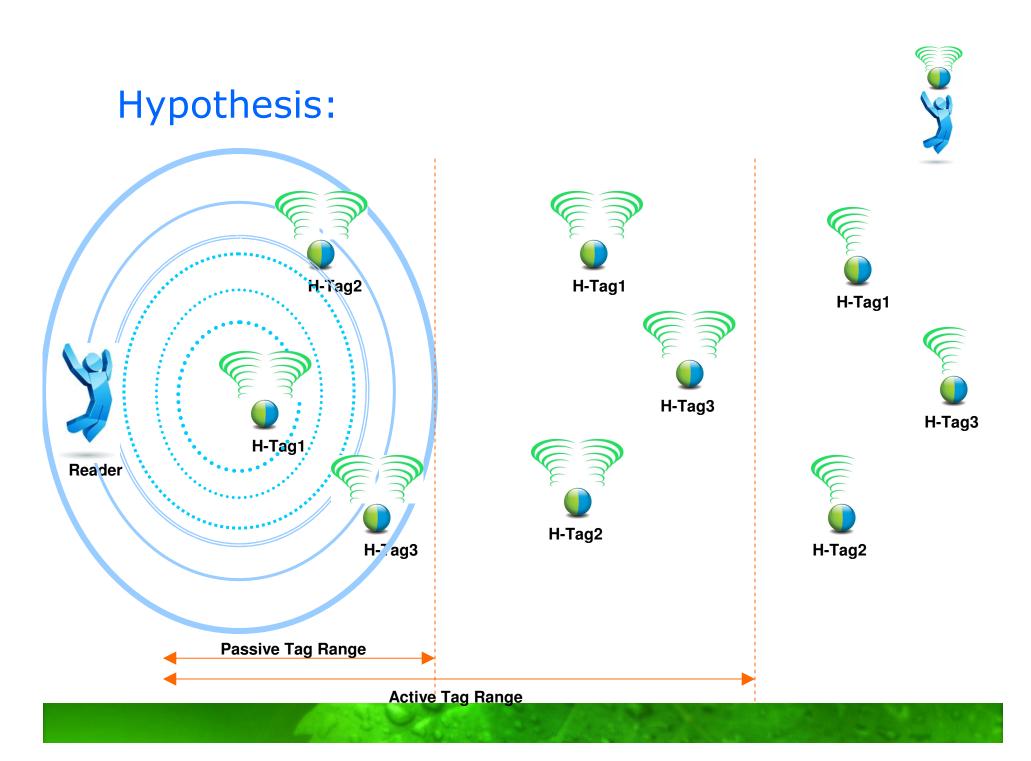


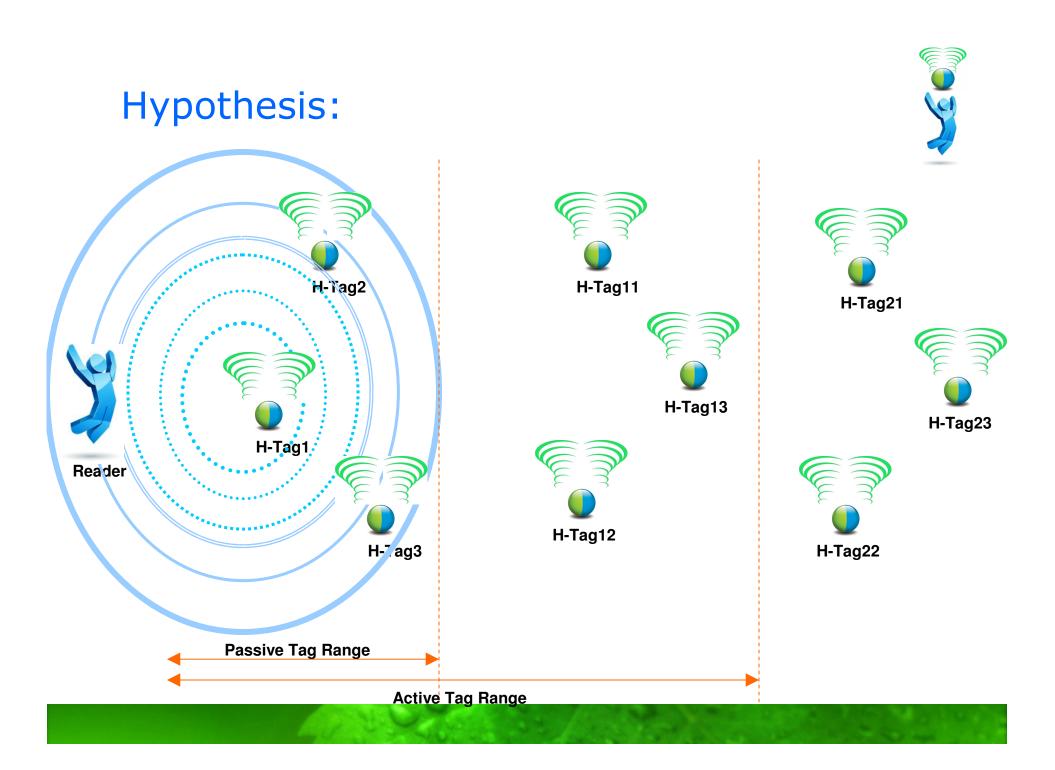












Hypothesis:



Based on the analysis, provide a new system which overcomes the existing deficiency of limited range. The thesis focus will be to provide a new RFID-based system by using active two-way tag that can communicate to other tags by powering their own communications.

Developing an prototype of active two-way tag and integrating with hybrid RFID-based system to increase the tracking range.

 Passive Tag Range
 Note:

 Active Tag Range
 RFID: Radio-Frequency Identification.

 LF: Low Frequency
 HF: High Frequency

 UHF: Ultra High Frequency.

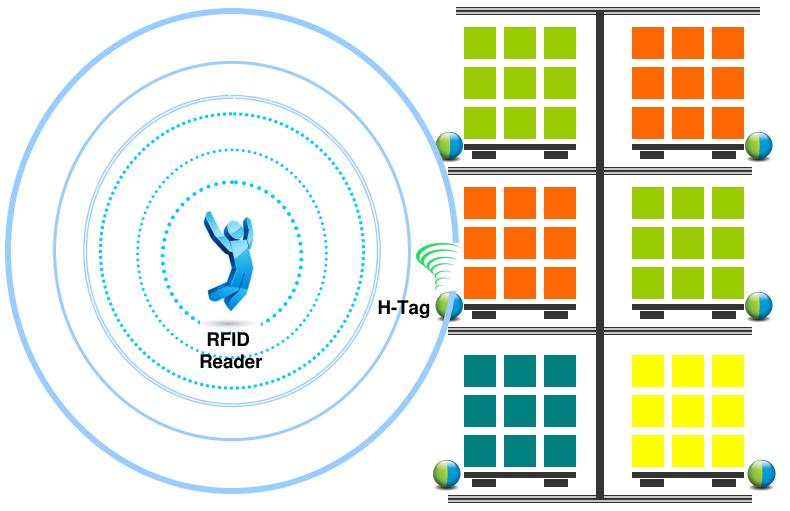




- 1. Multiple Level of Asset tracking in Warehouse, Manufacture, Production, e.t.c.
- 2. Item Locator in Warehouse or in dock.



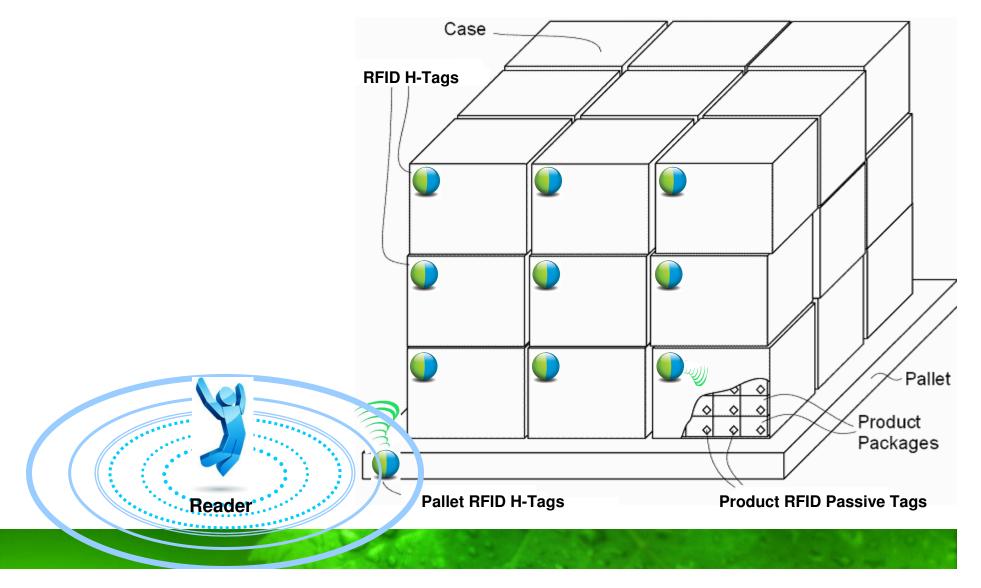
1. Multiple Level of Asset tracking



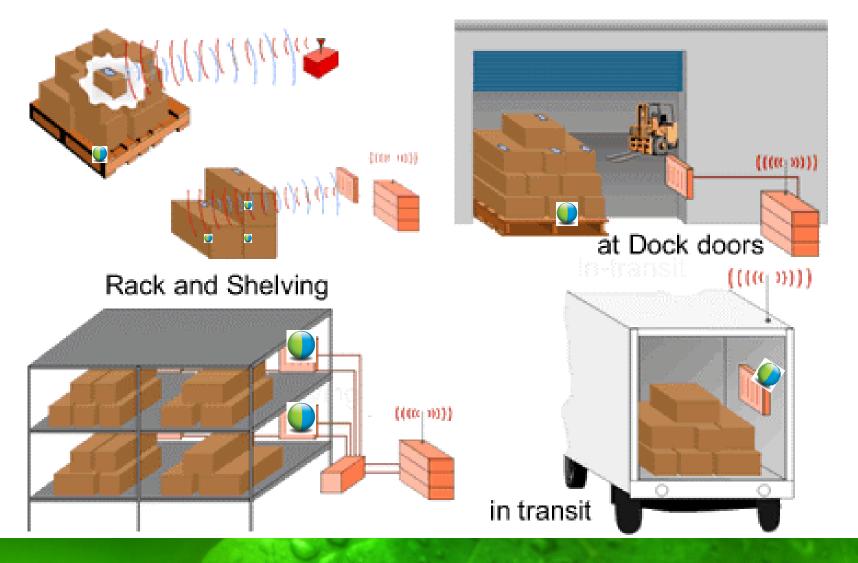




1. Multiple Level of Asset tracking

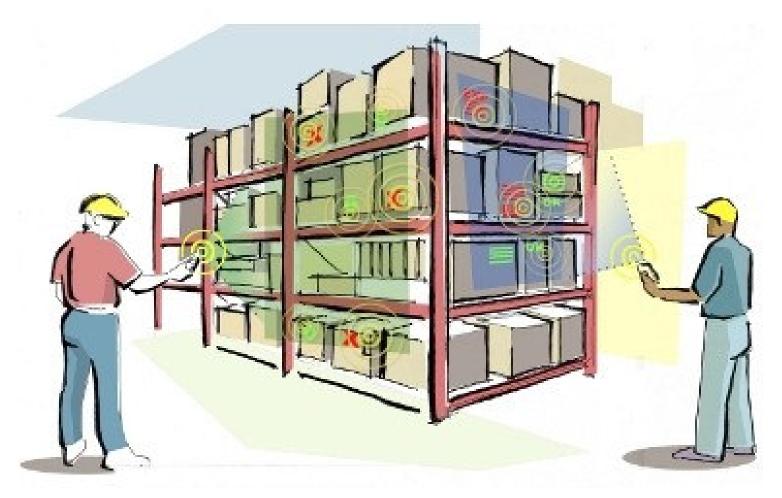


2. Item Locator in Warehouse or in dock.





2. Item Locator in Warehouse or in dock.







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Enable or develop Wide Read Range, high performance & cost effective semiconductor Hybrid RFID-based System to Consumers.



Develop interactive tracking Hybrid RFID-based System that enable consumers to track wide read range by using enhanced active two-way tag.

OS.

620

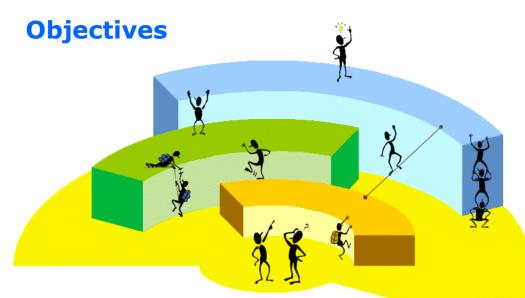


Hybrid RFID-based System is high performance hardware for interactive tracking. The Hybrid RFID-based System will provide the

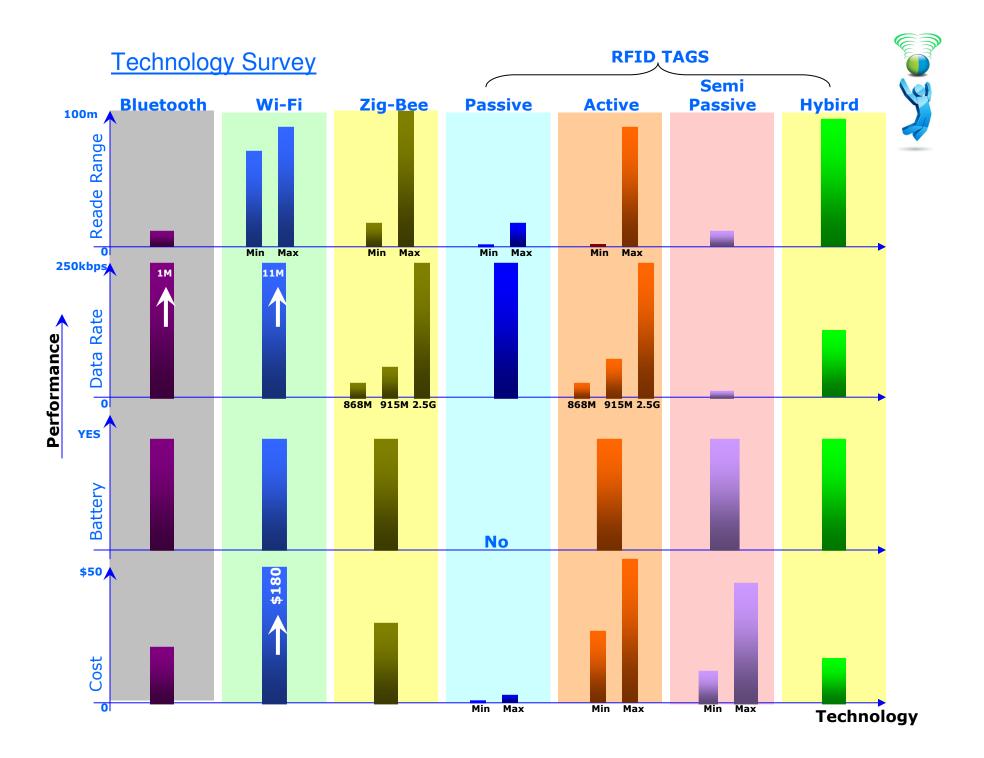


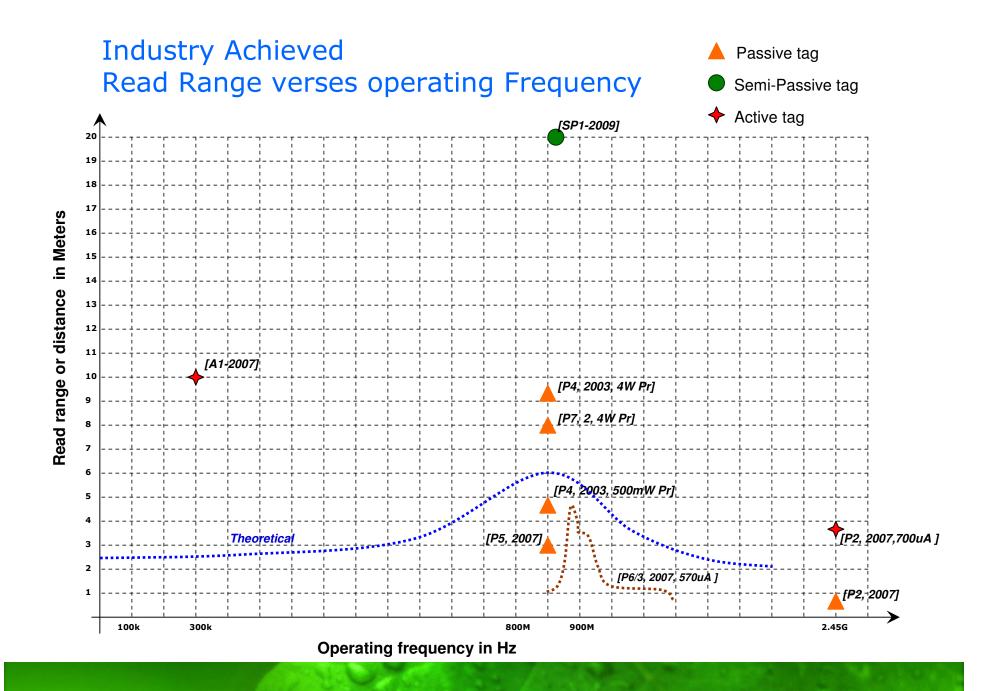
- Provide customer support.
- Create best environment friendly design.

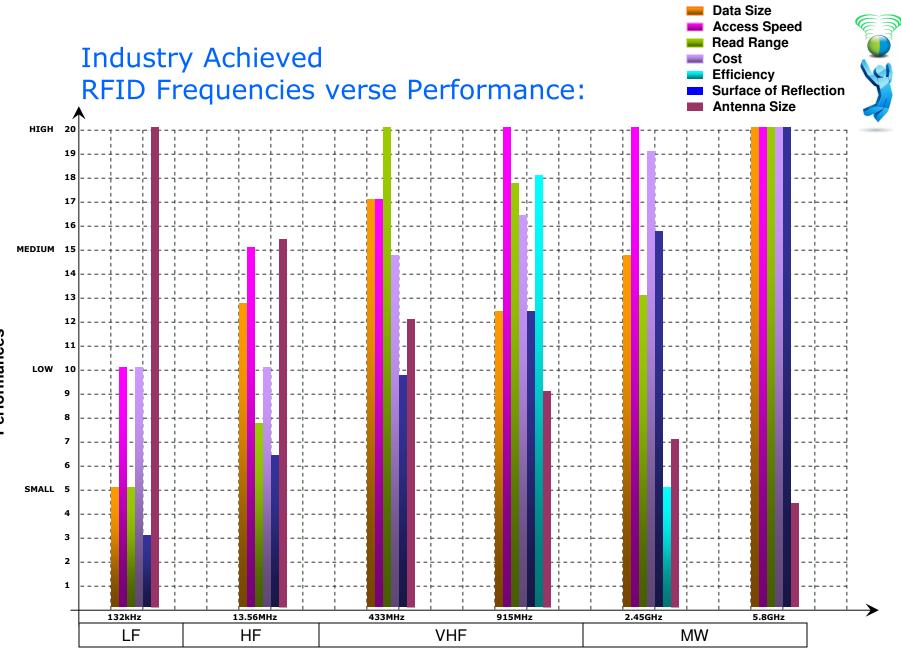




- 1. Develop Reader & two-way tag architecture.
- 2. Develop a reader-to-tag and tag-to-tag identification protocol for efficient discover or track an tag.
- 3. Develop a Reader and Two-way tag prototype.
- 4. Characterize the Hybrid RFID-based system.
- 5. Develop high quality product this satisfies our customers.
- 6. Implementation of design for environment in our products i.e. products manufactured can be recyclable.

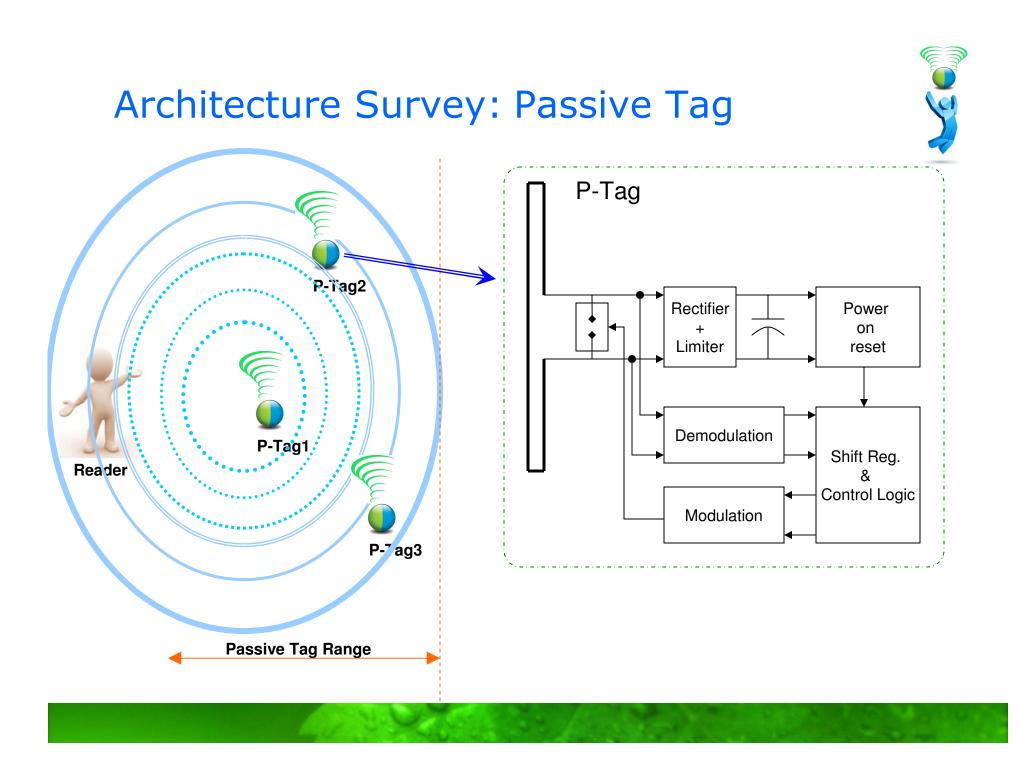






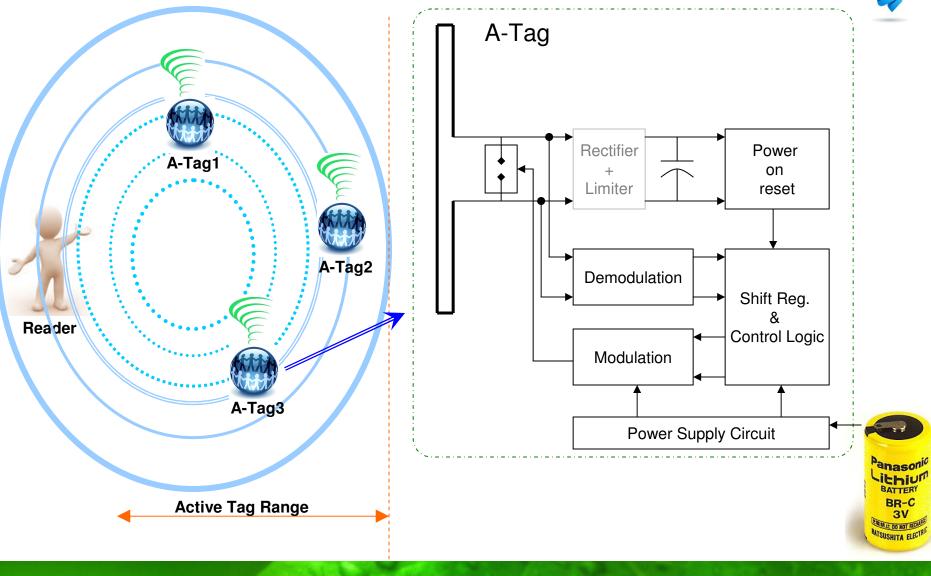
Radio Frequency Spectrum or Band of Operating Frequency

Performances



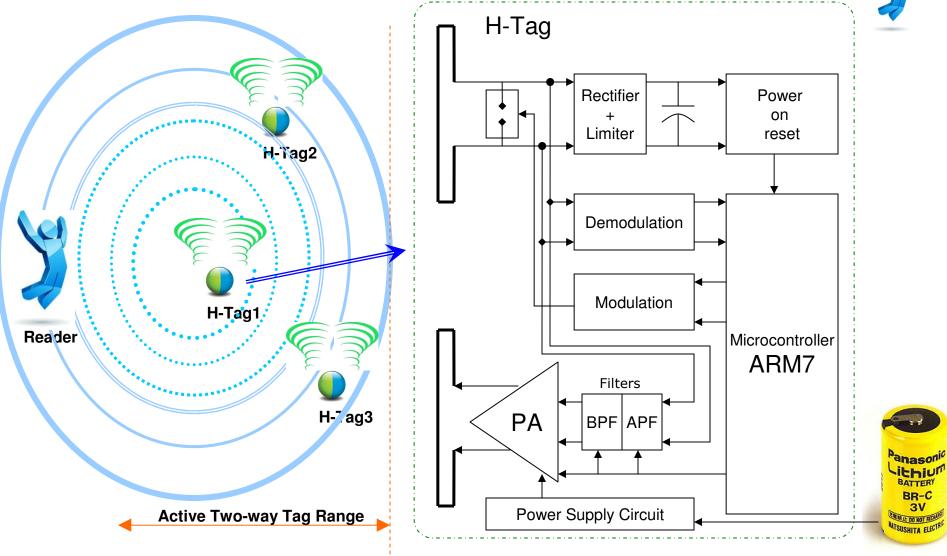


Architecture Survey: Active Tag





Proposed Active Two-way tag



Proposed System Specification:

Parameters	Value	Comments
Frequency Range	13.64MHz, 860MHz, 2.4GHz	Still in the discussion stage
Available Power	4 W or 2 W	4 W EIRP indoor in EU & US 0.5W EIRP indoor & outdoor in EU
Tag Power Consumption	Low Power	
Size	Smallest	
Read Range	~6 m	
Tracking Range	Increase	
Tag to Reader Communication	?	
Reader to Tag Communication	?	
Process	90nm RF-CMOS-GPDK	
Supply Voltage	1V or 3.3V	Still in the discussion stage





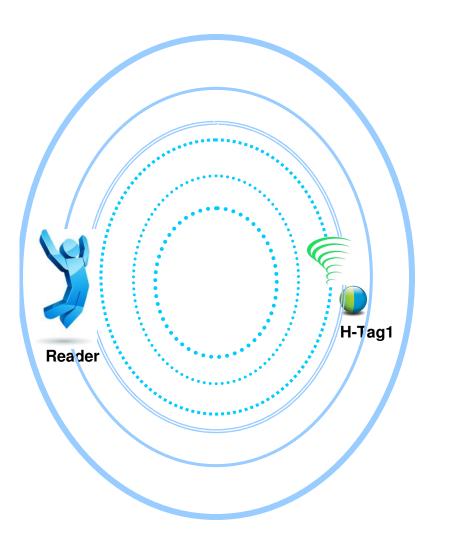


1. <u>Develop Reader & Active two-way tag architecture.</u>

- Survey on Reader and Tag Architectures with features.
- Developing a reader-to-tag and tag-to-tag identification protocol for efficient discover or track two- tag.

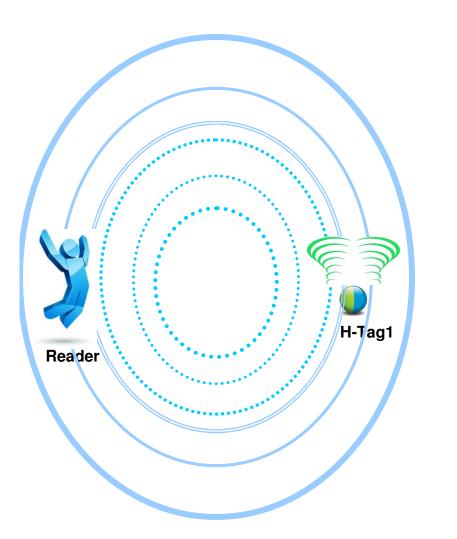
2. Develop a Reader and Active Two-way tag prototype.

• Characterize the Hybrid RFID-based system.



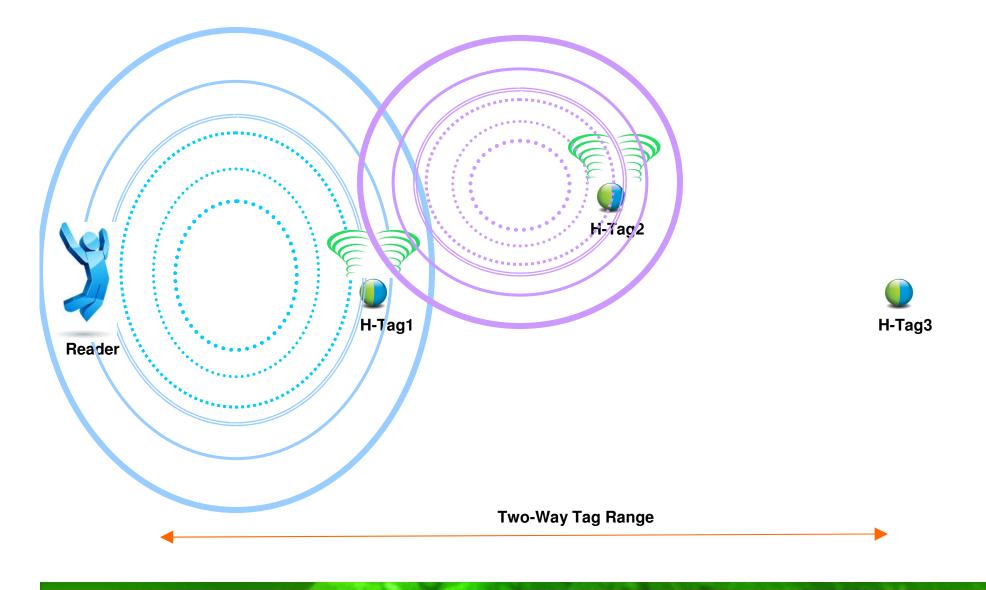


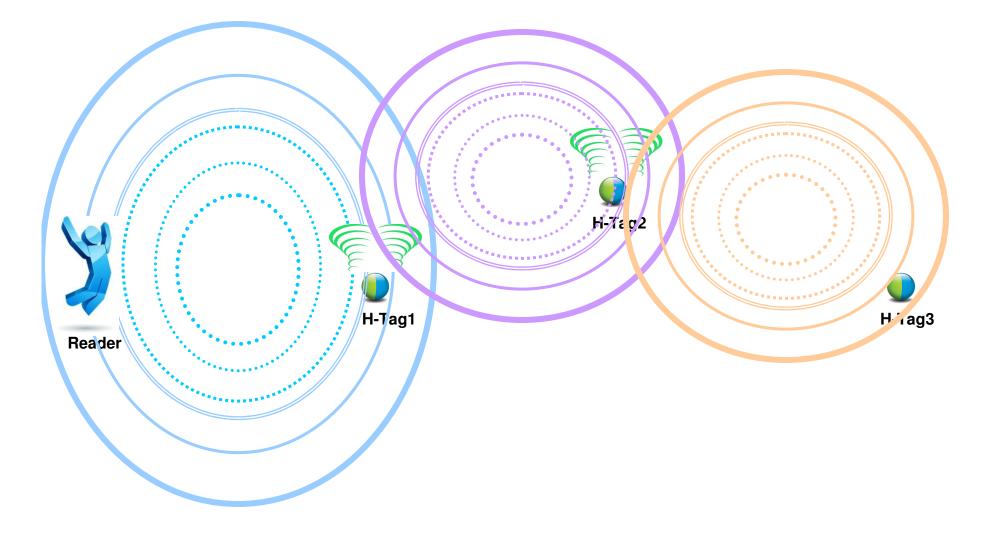


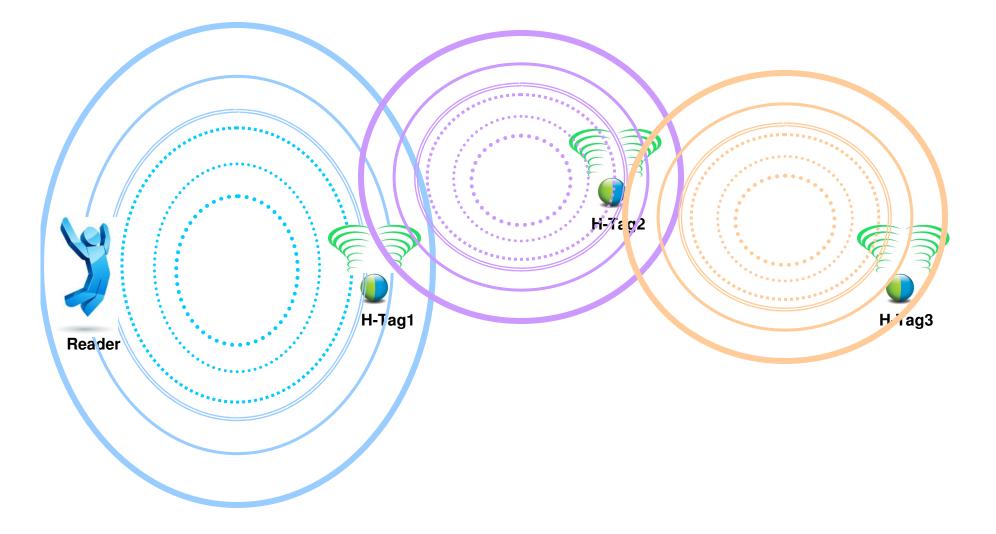


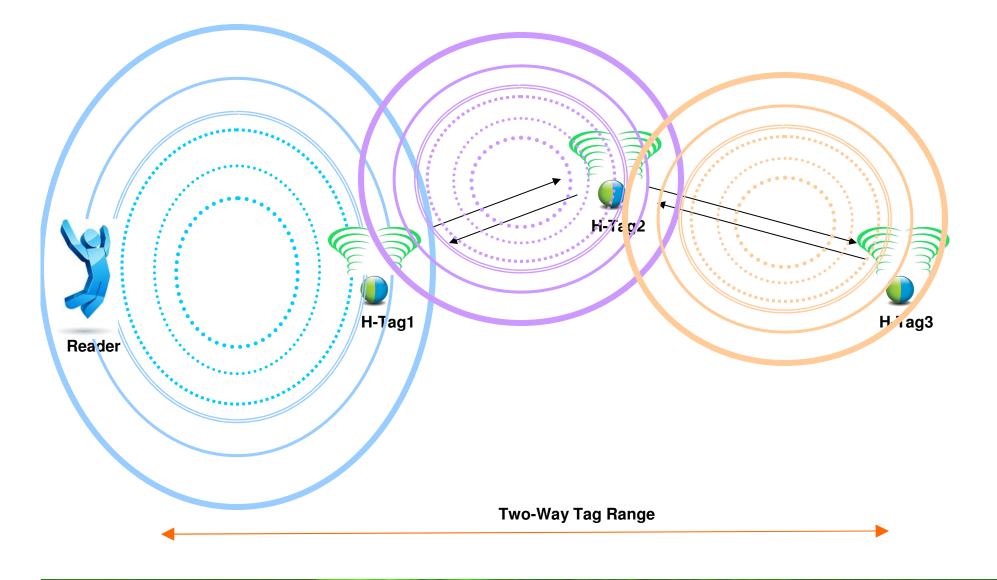








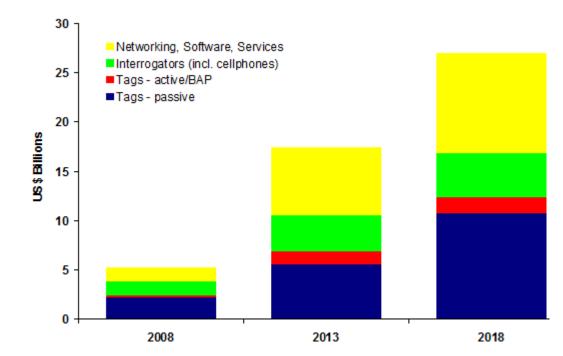






Hybrid RFID-based System using active two-way tags, thesis should be funded because of customer demand. Also its increase sales and/or low cost.

Global RFID Forecasts, and Market Opportunities: RFID Market Seen Surpassing **\$5 Billion in 2008.**



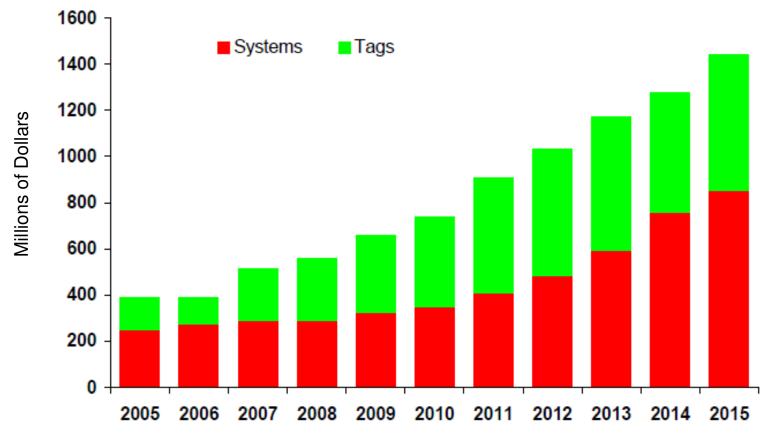
RFID market **\$5.29 billion in 2008**, up from **\$4.93 billion in 2007**, including tags, readers and software/services for RFID cards, labels, fobs and all other form factors.

In total, ~ 2.16 billion tags sold in 2008 compared with 1.74 billion in 2007 and 1.02 billion in 2006. s



Source: www.idtechex.com

Global sales of Active RFID Systems and Tags:

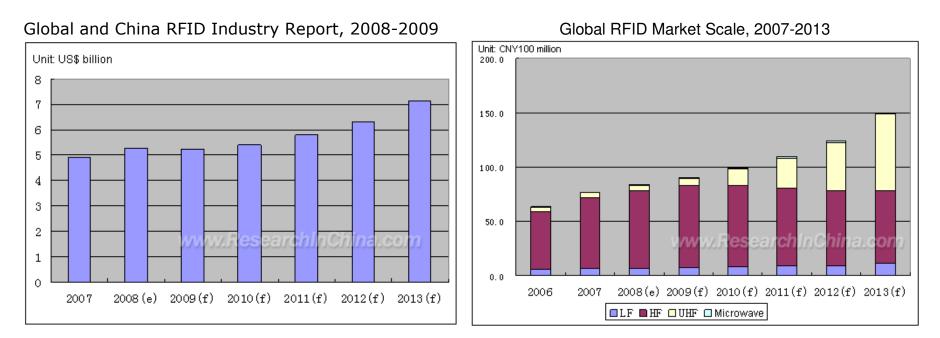


Source:IDTechEx

Conservative forecast

Global RFID market value achieved US\$ 4.92 billion in 2007, US\$ 5.29 billion in 2008, up 7.5% year on year.

Impacted by financial crisis, global RFID market value will decline to US\$ 5.24 billion in the year of 2009.

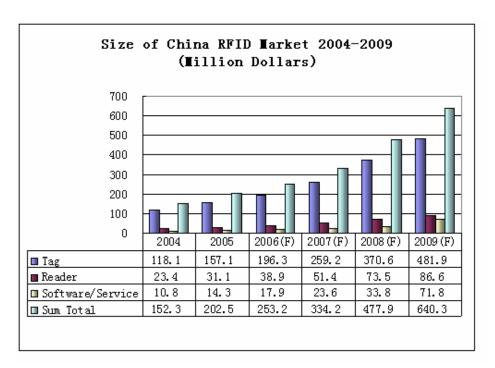


Source :http://www.researchinchina.com/Htmls/Report/2009/5633.html also IDTechEx



China's RFID market

202.5 million dollars in 2005 and 253.2 million dollars in 2006, ...



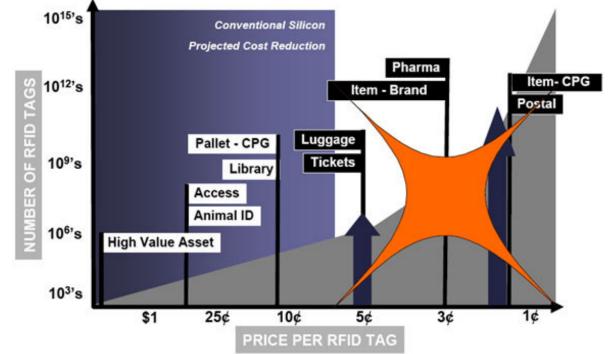
In the whole market, RFID tags took up the biggest share with **157.1 million** dollars in 2005 and **196.3 million** dollars in 2006.

Source :http://www.researchinchina.com/Htmls/Report/2009/5633.html



Kovio Inc. (Milpitas, Calif.) has a goal to reduce the cost of an RFID tag from about 20 cents (today) to 3 cents by 2015,

Estimated **165 billion RFID tags will be manufactured**.



Kovio is **sampling** now to customers that will begin **trials in Q109**. Kovio expects to be in *volume production at its Milpitas fab by Q209*. Its first tags will be used in smart transit systems and for event tickets that have embedded security features, using the printed 128 bits of unalterable ROM.

Source: Kovio Demonstrates RFID Tags Using Printed Electronics, Kovio Inc. (Milpitas, Calif.) announced today at a conference in Chicago that it is demonstrating RFID tags based on its printed ICs (PICs). The startup is getting ready to begin manufacturing at its Milpitas fab, using nine electronics-use inks that it developed internally. "Printed electronics is no longer a vision -- it is here," said CEO Amir Mashkoori David Lammers. News Editor -- Semiconductor International, 10/16/2008



Discrete Prototype Development cost:

1.	Laptop.	
2.	NXP or Samsung ARM Development Microcontroller.	\$130
3.	Discrete component for Reader and Tag(6).	\$800

Silicon Development cost:

- 1. Laptop. (Cadence Tools)
- 2. Silicon Fabrication cost

\$4000

Feasibility Analysis

Included Annual tag cost, Development Cost, Maintenance cost, Infrastructure cost, etc.



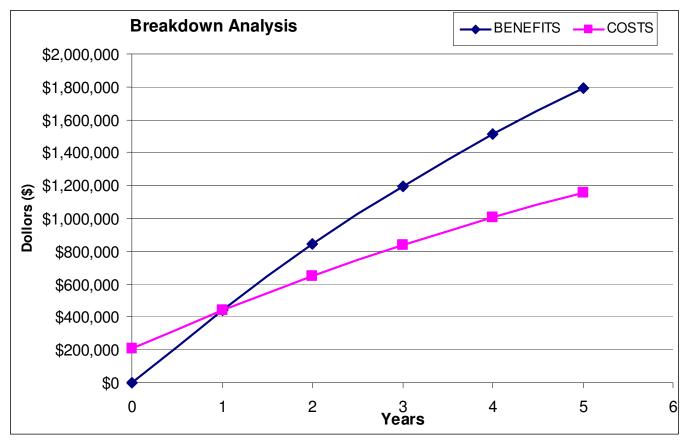
Department	Employees	Salary	Cost	Calc
- op				Calc
		,	÷	Hard
	0	110000	0	Coffu
R&D	6	85000	510000	Softv
Production	2	72000	144000	Emp
Material	1	72000	72000	Acce
QA	2	65000	130000	Inter
Adv	1	72000	72000	Cust
Sales	2	75000	150000	
Research	1	80000	80000	Tota
services	2	72000	144000	Calc
A/c	1	70000	70000	Hard
Admin	1	65000	65000	Softv
	19		1437000	Emp
	Production Material QA Adv Sales Research services A/c	Image: constraint of the constra	No. No. <td>NoteNoteNote100200,00001001100000R&D685000510000Production272000144000Material17200072000QA265000130000Adv17200072000Sales275000150000Research18000080000services272000144000A/c17000070000Admin16500065000</td>	NoteNoteNote100200,00001001100000R&D685000510000Production272000144000Material17200072000QA265000130000Adv17200072000Sales275000150000Research18000080000services272000144000A/c17000070000Admin16500065000

Calculation for recurring cost of the current system							
Hardware Maintenance	9000						
Software Maintenance	7000						
Employees	479000						
Accessories Supply	800						
Internet Connection	800						
Customer Support	1000						
Total	497600						
Calculation for development cost for the new system							
Hardware Purchase	10000						
Software development	6000						
Employees	179625						
Internet connection	1000						
testing	9000						
Total	205625						
Calculation for recurring cost for the r	new system						
Hardware Maintenance	6000						
Software Maintenance	9000						
Employees	239500						
Internet Connection	600						
Customer Support	8000						
Total	263100						

ROI Analysis

YEAR	0	1	2	3	4	5	Total
Net Benefit	0	497600	497600	497600	497600	497600	9
Discount Factor by 12%	1	0.8929	0.7972	0.7118	0.6355	0.5674	
PV of Benefit	0	444307.04	396686.7	354191.7	316224.8	282338.2	
Cumulative PV of Benefit	0	444307.04	840993.8	1195185	1511410	1793748	1793748
One-time Costs	-205625						
Recurring Costs		-263100	-263100	-263100	-263100	-263100	
Discount Factor by 12%	1	0.8929	0.7972	0.7118	0.6355	0.5674	
PV of Costs	-205625	-234921.99	-209743	-187275	-167200	-149283	
Cumulative PV of Costs	-205625	-440546.99	-650290	-837565	-1004765	-1154048	-1154048
	205625	440546.99	650290.3	837564.9	1004765	1154048	
NPV							639700.6
Yearly NPV cash flow	-205625	209385.05	186943.4	166917.1	149024.8	133055.3	
Cumulative NPV of Cash flow	-205625	3760.05	190703.5	357620.6	506645.3	639700.6	
Interest rate = 12%							
Payback period							0.876866
Overall ROI							55.43103

ROI Analysis



Discount factor calculation

1	n	F()
0.12	1	0.8929
0.12	2	0.7972
0.12	3	0.7118
0.12	4	0.6355
0.12	5	0.5674

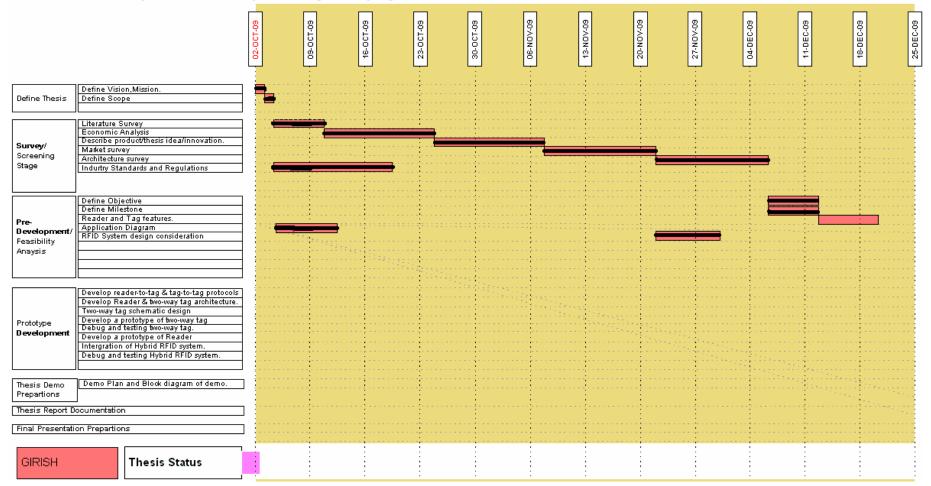
Return on Investment (ROI):

The ratio of money gained or lost on an investment relative to the amount invested. The amount gained or lost may be referred to as interest, profit/loss, gain/loss or net income/loss, while the money invested may be referred to as the asset, capital, principal or cost basis of the investment. ROI is sometimes also known as "rate of profit" or "rate of return."



Schedule:(Fall-09)

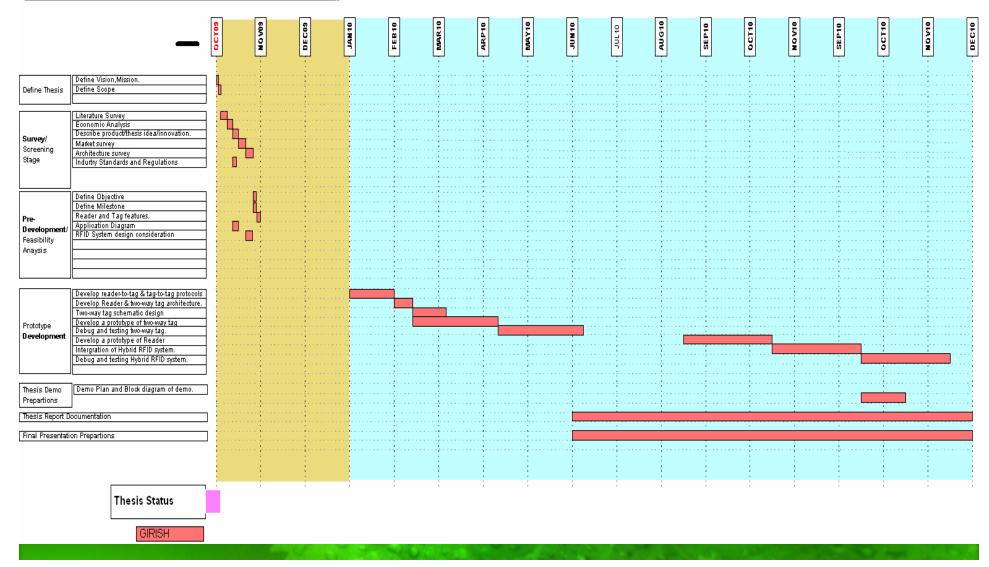
THESIS SCHEDULE: Hybrid RFID-based System using two-way tag.





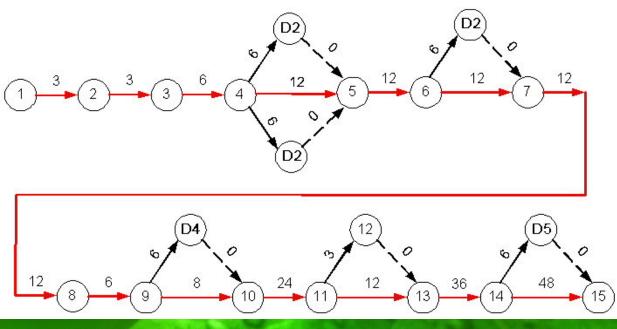
Schedule:(Fall-09, Spring-10, & Fall-10)

THESIS SCHEDULE: Hybrid RFID-based System using two-way tag.



Activity	Hybrid RFID-based system using two-way tags	Activity	Hybrid RFID-based system using two-way tags
Ai	Description	Ai	Description
1	Vision, Mission	11	Reader & two-way tag architecture.
2	Scope	12	Two-way tag schematic design
3	Literature Survey	13 Two-way tag prototype and debug.	
4	Economic Analysis	14 Reader prototype and debug.	
5	Describe Thesis idea	15 Integration of Hybrid RFID system.	
6	Market Survey	D1 Industry Standards and Regulations	
7	Architecture Survey	D2	Application Diagram
8	Objective and Milestone	D3 RFID System design consideration	
9	Reader and Tag features.	D4 Survey on protocols	
10	Reader & Tag Protocols	D5	Demo preparation





		Tin	ne
Activity	Hybrid RFID-based system using two-way tags	Event Earliest	Event Latest
Ai	Description	EE-i	EL-i
1	Vision, Mission	0	0
2	Scope	3	3
3	Literature Survey	6	6
4	Economic Analysis	12	12
5	Describe Thesis idea	24	24
6	Market Survey	36	36
7	Architecture Survey	48	48
8	Objective and Milestone	60	60
9	Reader and Tag features.	66	66
10	Reader & Tag Protocols	74	74
11	Reader & two-way tag architecture.	98	98
12	Two-way tag schematic design	101	110
13	Two-way tag prototype and debug.	110	110
14	Reader prototype and debug.	146	146
15	Integration of Hybrid RFID system.	194	194
D1	Industry Standards and Regulations	18	24
D2	Application Diagram	18	24
D3	RFID System design consideration	42	48
D4	Survey on protocols	72	74
D5	Demo preparation	152	194



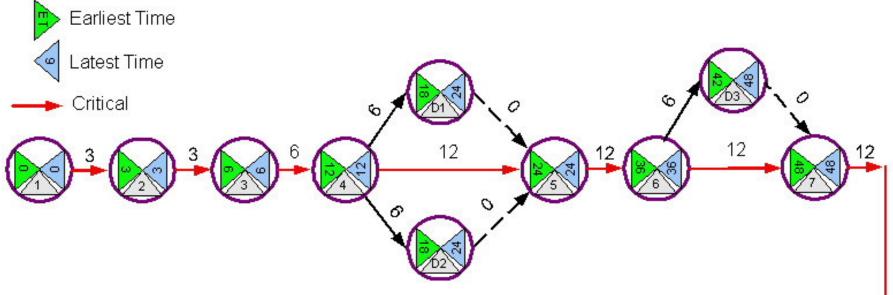
Earliest and Latest time for Hybrid RFID-based system using two-way tags :

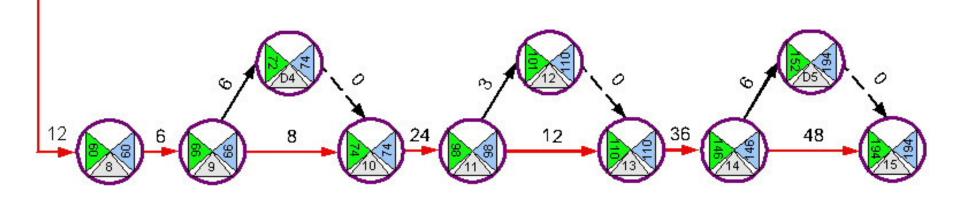


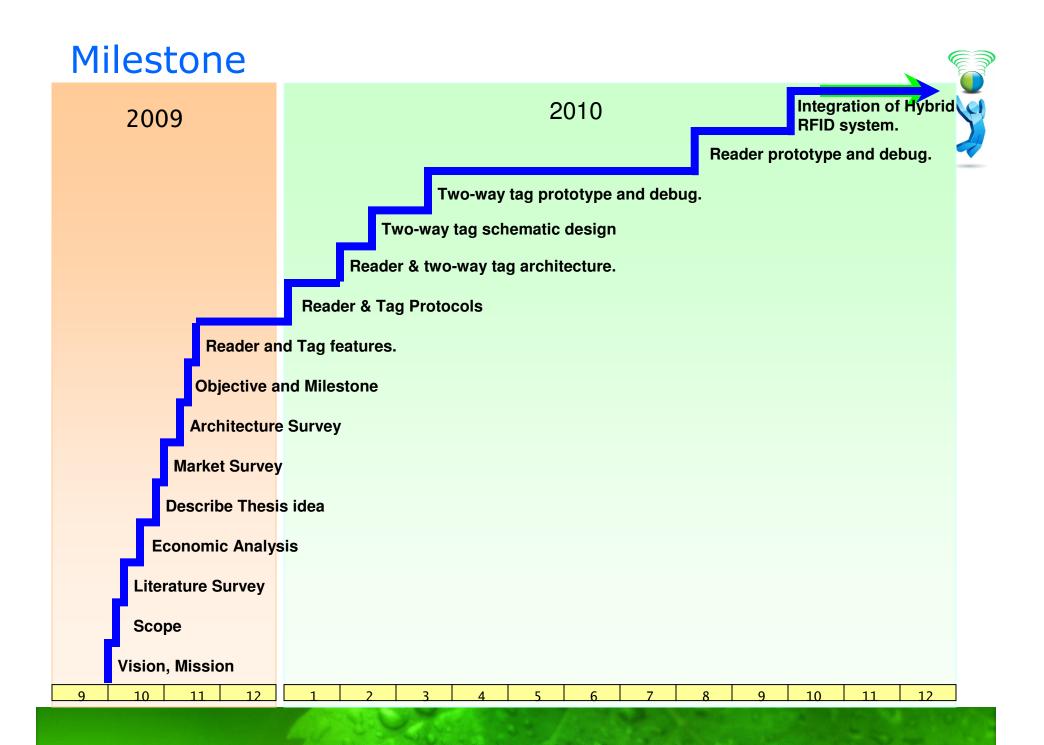
		Time				St	art	Fin	ish			
Activity	Hybrid RFID-based system using two-way tags	Event Earliest	Event Latest			EE-i	LF-AD	ES+AD	EL-j	SLA	YCK	ES=LS
Ai	Description	EE-i	EL-i	A-ij	AD	ES	LS	EF	LF	Total	Free	Critical
1	Vision, Mission	0	0	A1,2	3	0	0	3	3	0	0	Critical
2	Scope	3	3	A2,3	3	3	3	6	6	0	0	Critical
3	Literature Survey	6	6	A3,4	6	6	6	12	12	0	0	Critical
4	Economic Analysis	12	12	A4,5	12	12	12	24	24	0	0	Critical
5	Describe Thesis idea	24	24	A5,6	12	24	24	36	36	0	0	Critical
6	Market Survey	36	36	A6,7	12	36	36	48	48	0	0	Critical
7	Architecture Survey	48	48	A7 ,8	12	48	48	60	60	0	0	Critical
8	Objective and Milestone	60	60	A8,9	6	60	60	66	66	0	0	Critical
9	Reader and Tag features.	66	66	A9,10	8	66	66	74	74	0	0	Critical
10	Reader & Tag Protocols	74	74	A10,11	24	74	74	98	98	0	0	Critical
11	Reader & two-way tag architecture.	98	98	A11,12	3	98	107	101	110	9	9	
12	Two-way tag schematic design	101	110	A12,13	0	101	110	101	110	9	9	
13	Two-way tag prototype and debug.	110	110	A11,13	12	98	98	110	110	0	0	Critical
14	Reader prototype and debug.	146	146	A13,14	36	110	110	146	146	0	0	Critical
15	Integration of Hybrid RFID system.	194	194	A14,15	48	146	146	194	194	0	0	Critical
D1	Industry Standards and Regulations	18	24	A4,D1	6	12	18	18	24	6	6	
D2	Application Diagram	18	24	A4,D2	6	12	18	18	24	6	6	
D3	RFID System design consideration	42	48	A6,D3	6	36	42	42	48	6	6	
D4	Survey on protocols	72	74	A9,D4	6	66	68	72	74	2	2	
D5	Demo preparation	152	194	A14,D5	6	146	188	152	194	42	42	
				AD1,5	0	18	24	18	24	6	6	
				AD2,5	0	18	24	18	24	6	6	
				AD3,7	0	42	48	42	48	6	6	
]		AD4,10	0	72	74	72	74	2	2	
				AD5,15	0	152	194	152	194	42	42	

Activity Network diagram redrawn with earliest and latest event times.









Committee Structure would be,

1. Chair Advisor

Prof.Dr.Sotoudeh Hamedi-Hagh RF, Analog and Mixed-Signal Integrated Circuits

2. Industrial Advisor

Prof.Dr.Raymond Kwok.

Solid State Physics, Applied Superconductivity, RF Engineering, Wireless Technologies, Microwave and Antenna Designs.

3. Co-Advisor

Prof.Dr.Robert H. Morelos - Zaragoza

RFID system, Error correcting codes and wireless communication systems.





List of contacts concerning to my thesis

	Name	Email	Question
[T1]	Tabesh, Maryam	tabesh@eecs.berkeley.edu	Discuss on proposed idea and potential value.
[B1]	Harvey Lehpamer	harveylehpamer@hltelecomconsulting.com	
[B2]	Jari-Pascal Curty, Michel Declercq, Catherine Dehollain, Norbert Joehl	jp.curty@sokymat.com	
[P3/ P6]	Yao-Huang Kao, Chia-Chuan Liu, Hung-Chang Kuo		
[P4]	Udo Karthaus Martin Fischer		
[P5]	Daniel Pardo, Alexander Vaz, Santiago Gil, Josean Gómez, Aritz Ubarretxena, David Puente, Ricardo Morales-Ramos2, Andrés García-Alonso		
[P7]	Alessio Facen, Andrea Boni		

References Sources:

1. Primary Collection

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2. Engineering Articles and Data Bases.

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(http://libaccess.sjlibrary.org/login?url=http://ieeexplore.ieee.org.libaccess.sjlibrary.org)

3. Patents

Based on Patents survey their was <u>no patent</u> available under the proposed Idea and Architecture.

4. Standards

No standards available for Hybrid Two-Way RFID Tag.



References:

- [1].RFID Design and principles, by Harvey Lehpamer, 2008.
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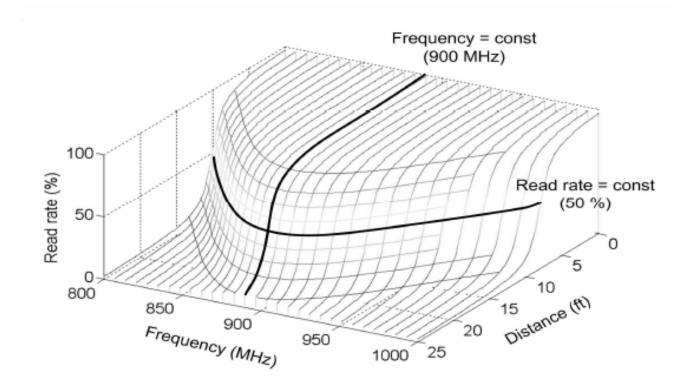
Also would like to convey my thanks to the members for providing suggestions, recommendation, comments, etc.





Read rate vs. distance and frequency in a typical RFID system.

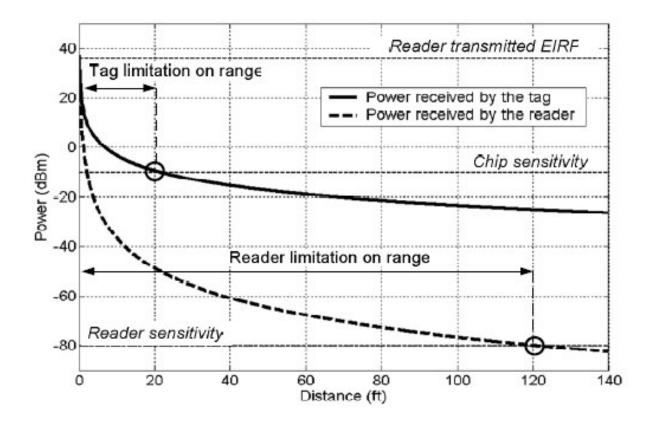




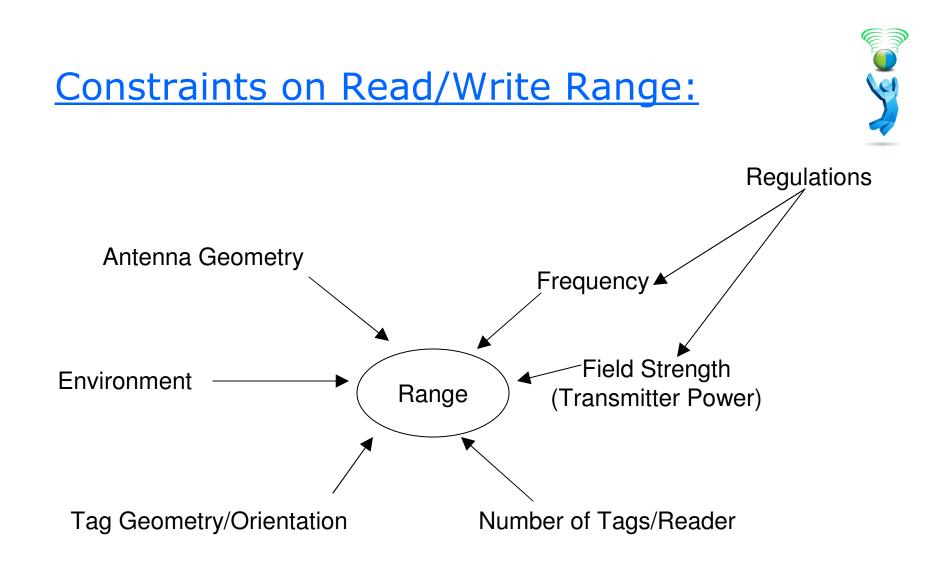
[a] Performance Limitations of Passive UHF RFID Systems, Pavel V. Nikitin* and K. V. S. Rao, Intermec Technologies Corporation, ASP, 2006

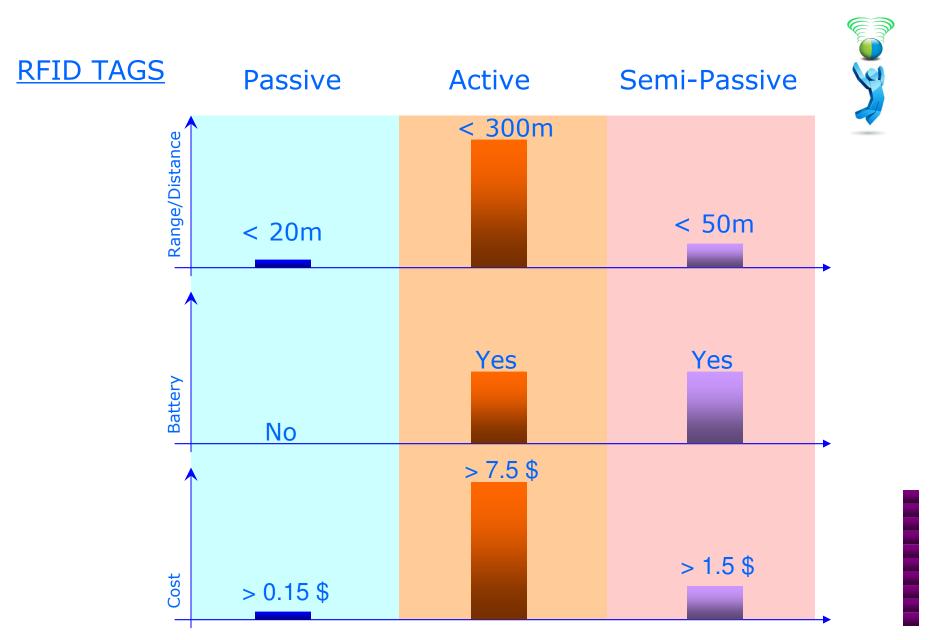


Received Power vs. Distance for tag and reader in RFID system.



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